



PIPES

Seamless Stainless Steel Pipe Supplying Range – ASME B36.10/B36.19

Materials	Size*	Wall Thickness**	Seamless	Welded
Stainless Steel 304,304L, 309S, 310S, 310H, 316/L, 316H, 316Ti, 317/L, 347/H, 904L, S31254(254SMO)	1/2"-24"	SCH10S~XXS	√	
	1/2"-104"	SCH5S~80S/XS		√
Duplex&Super Duplex S31803, S32205, S32750, S32760, etc.	1/2"-16"	SCH10S~XS	√	
	1/2"-104"	SCH5S~80S/XS		√
Nickel Alloy-Alloy20,28,31, Monel400, K500, Inconel 600, 601, 625, Incoloy800, 800H, 800HT, 825, Hastelloy C22,C276,B2 etc.	1/2"-16"	SCH10S~120	√	
	1/2"-104"	SCH5S~80S/XS		√
Other materials	Please make a specific enquiry to us, our team will make the best to you asap.			

Note:

*Dimension range is not available for duplex and some special grade(For example,super duplex S32750 ≤16"). Please make a specific enquiry.

** Wall thickness range is not available for duplex and some special grade, please make a specific enquiry.

Our Strength:

- ★ Full grades of austenitic stainless steel,duplex stainless steel and nickel based alloy.
- ★ Small order quantity available from 200kgs.
- ★ Large bore seamless stainless steel pipe, up to 36".
- ★ Thin wall thickness seamless stainless steel pipe, like o.d.273×w.t.4mm
- ★ Double quality control system - first from our approved factory,second from our owned QA
- ★ Fast delivery of 20~40days for general grades
- ★ Flexible and professional service and operations

Complete Range of Dimensions for Seamless Stainless Steel Pipes

OD\ WT (mm)	0.5	0.8	1.0	1.5	2.0	2.5	3.0	4	5	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	44	48	52	56	60	64	68	72	80	90				
6																																									
8																																									
10																																									
12																																									
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42																																									
48																																									
60																																									
73																																									
89																																									
102																																									
114																																									
141																																									
168																																									
219																																									
273																																									
324																																									
356																																									
406																																									
457																																									
508																																									
559																																									
610																																									
660																																									
711																																									
762																																									
813																																									
864																																									
914																																									

Comments:

For the blue parts, hot rolled may required.



Tolerance & Permissible Variations for Pipe&Tube

ASTM213	D < 25.4	+0.10/-0.10	D ≤ 38.1	+20/0	D < 50.8	+3.0/0	
	≥ 25.4 ≤ 38.1	+0.15/-0.15					
	> 38.1 ≤ 50.8	+0.20/-0.20					
		> 50.8 ≤ 63.5	+0.25/-0.25	D ≥ 38.1	+22/0	D ≥ 50.8	+5.0/0
		> 63.5 ≤ 76.2	+0.30/-0.30				
		> 76.2 ≤ 101.6	+0.38/-0.38				
		> 101.6 ≤ 190.5	+0.38/-0.64				
	> 190.5 ≤ 228.6	+0.38/-1.14					
	ASTM A269	D ≤ 12.7	+0.13/-0.13	D ≤ 12.7	+15/-15	D ≤ 38.1	+3.2/0
		> 12.7 ≤ 38.1					
		> 38.1 ≤ 88.9	+0.25/-0.25	> 12.7 ≤ 203.2	+10/-10	D > 38.1	+4.8/0
		> 88.9 ≤ 139.7	+0.38/-0.38				
> 139.7 ≤ 203.2		+0.76/-0.76					
ASTM A312	10.29 ≤ 48.26	+0.40/-0.80		+12.5/-12.5		+6.0/0	
	> 48.26 ≤ 114.30	+0.80/-0.80					
	> 114.30 ≤ 219.08	+1.60 /-0.80					
	> 219.08 ≤ 457.20	+2.40/-0.80					
ASTM A789	D ≤ 12.7	+0.13/-0.13	D ≤ 12.7	+15/-15	≤ 38.1	+3.0/0	
	> 12.7 ≤ 38.1						
	> 38.1 ≤ 88.9	+0.25/-0.25	> 12.7 ≤ 203.2	+10/-10	D > 38.1	+5.0/0	
	> 88.9 ≤ 139.7	+0.38/-0.38					
	> 139.7 ≤ 203.2	+0.76/-0.76					
ASTM A790	10.29 ≤ 48.26	+0.40/-0.80		+12.5/-12.5		+6.0/0	
	> 48.26 ≤ 114.3	+0.80/-0.80					
	> 114.3 ≤ 219.08	+1.60/-0.80					
	> 219.08 ≤ 457.20	+2.40/-0.80					
ASTM SB165 ASTM SB167 ASTM SB423 ASTM SB444 ASTM SB622 ASTM SB677 (Cold Finished)	> 10 ≤ 16	+0.13/-0.13		±15%	< 50.8	+3.2/0	
	> 16 ≤ 38	+0.19/-0.19		±10%			
	> 38 ≤ 76	+0.25/-0.25		12.5%	≥ 50.8	+4.8/0	
	> 76 ≤ 114	+0.38/-0.38					
	> 114 ≤ 152	+0.51/-0.51					
	> 152 ≤ 168	+0.64/-0.64					
	> 168 ≤ 219	+0.79/-0.79					
ASTM SB407 (Cold Finished)	> 12.7 ≤ 15.8	+0.127/-0.127		±15%		+3.2/0	
	> 15.8 ≤ 38.1	+0.19/-0.19		±10%			
	> 38.1 ≤ 88.9	+0.254/-0.254					
	> 88.9 ≤ 114.3	+0.381/-0.381		12.5%			
	> 114.3 ≤ 152.4	+0.508/-0.508					
	> 152.4 ≤ 168.3	+0.635/-0.635					